

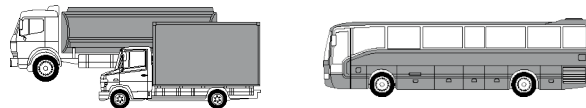
839-15

839-15 Variant with 284-13



A brand of BASF –
We create chemistry

Application:



all applications

Key Features:

- fast sandable
- good filling properties
- high flexible alignment for welding seams

Remarks:

The substrate should be clean, free of dust, rust, oil and grease.
On zinc, before body-filling, 284-13 CV primer filler (20 - 25 µm, 20 min. 60°C) must be applied as adhesion promoter. Or see variant with EP 801-705.

Substrates	Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
●● = Very well suited	●●			●●		●			●	●	●	●	●●	●	●
● = well suited															
○ = suited in some cases															



Mixing Ratio 100 : 3 % by weight



Hardener 948-36

Potlife at 20°C 4 min

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (b)(250)219: The EU limit value for this product (product category: IIB.b) in ready to use form is max. 250 g/l. The VOC content of this product is 219 g/l.

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Drying

Overcoatable

Tack-free

Ready for masking

Ready to assemble

Sandable

Min. Max.

Object Temp. 20°C

30 min

Remark

Can be sanded after 30 min.
Highly flexible product, for example for weld seams on tankers.
Do not use on wash primer or acid-pre-treated surfaces!

Safety advice:

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