

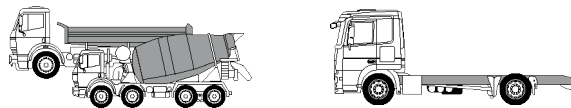
9-7

Variant with 568-408



A brand of BASF –
We create chemistry

Application:



construction machinery (steel), chassis painting (steel / aluminum), steel and galvanized steel spare parts

Remarks:

Aluminum-Chassis have to be primed with a suitable primer.
The substrate should be clean, free of dust, rust, oil and grease.

Substrates

- = Very well suited
- = well suited
- = suited in some cases

●●	Steel	○	Galvanized steel	○	Stainless steel	○	Aluminium	○	Anodized Aluminium	○	GRP / SMC	○	PP-EPDM	○	Glasurit CV - Primer	○	Glasurit CV - Primer Filler / Filler	○	Powder coating	○	Coil-coating	○	Plywood	○	Wood	●●	OEM-Paintwork	●●	Old paint work
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Pre Mix max. 10% 568-408 by volume



Mixing Ratio 4 : 1 by volume



Reducer 568-96



Spray viscosity at 20°C DIN 4: 18-20 s

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (c I)(540)504: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 504 g/l.

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Application:		Compliant - gravity feed cup	HVL spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
Application pressure	bar	2.2-2.5	2	2.5	2	2.5
Nozzle pressure	bar				120-150	0.8-1.5
Nozzle size		1.6-1.8	1.7	1.7	0.28-0.33	1-1.1
Voltage	kV				50-80	
Elect. Resistance	Ω				1500-2000	
Number of coats		2	2	2	1-2	1.5-2
Flash off at 20°C	min	without	without	without	without	without
Film thickness	µm	50-60				

Drying	Overcoatable		Tack-free	Ready for masking	Ready to assemble	Sandable
	Min.	Max.				
Object Temp. 20°C	1 h	72 h	1 h	16 h	16 h	16 h
Object Temp. 60°C	30 min		30 min	30 min	30 min	45 min

Remark When repainting old paint work, depending on the condition of the substrate, apply 1 spray coat 20 - 30 µm.

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